

GAME LINE MARKING GUIDELINES

1 - PAINT USE

According to flooring, recommended paint is as follow:

FLOORING	SUPPLIER / RECOMMENDED PAINT			
	GERFLOR	CONICA	KIPP	BONA
	TLD AQUA	CONIPUR 3100 PU	2K PUR INDOOR	SUPERSPORT LINE PAINT
GAME	✓			
RECREATION	✓			
TARAFLEX SURFACE	✓			
TARAFLEX EVOLUTION	✓			
TARAFLEX EVOLUTION DRY-TEX	✓			
TARAFLEX EVOLUTION SL	✓			
TARAFLEX PERFORMANCE	✓			
TARAFLEX PERFORMANCE DRY-TEX	✓			
TARAFLEX PERFORMANCE SL	✓			
TARAFLEX COMFORT	✓			
TARAFLEX MULTI-USE		✓		
MARMORETTE SPORT - NO VARNISH		✓	✓	
LINODUR SPORT – NO VARNISH		✓	•	
LINODUR SPORT - NEOCARE VARNISH			•	✓
COLORETTE SPORT - NEOCARE VARNISH			✓	✓

■ 2 - TLD AQUA - SUPPLIER GERFLOR

TLD AQUA is a 2 comp line-marking paint water-based for use on indoor sport floors.

It is available as kit in white for tennis, red for basketball, blue for volleyball, yellow for handball and black for badminton.

2.1 - Substrate preparation

- The surfaces to be painted must be clean and dry.
- Demarcate the game lines on each side with the adhesive tape.
- Clean the surfaces with a cloth soaked in acetone.

2.2 - Paint preparation

- Pour the entire contents of the can of TLD hardener into the can of paint.
- Shake vigorously to obtain a fully homogenized mixture, which should be of pouring but not liquid consistency.
- \bullet The mixture is ready to use after 20 mn. It must be used within 2 hours when 20°C.

2.3 - Application

- Check that the lines are correctly marked out before applying the paint
- Apply two thin coats of the AQUA paint using a short-paint roller (tack-free time 20 minutes between the 2 coating).
- Remove the adhesive tape within 24 hours. Inclining the adhesive tape to the outside of the lines paint.
- \bullet Accidental drips of paint must be removed immediately with water.

2.4 - Rules to be observed

- The paint must not be trafficked until 72 hours later, at a temperature of 15°C. The actual curing will take between 8 and 10 days, so additional care should be taken to avoid any paint drips or marks.
- Do not use T.L.D. Aqua Paint at a temperature below 15°C (Ambient Temperature) or below 12°C (Floor temperature). This product should also not be used at a temperature above 35°C (Ambient temperature) or above 30°C (Floor temperature). After cold storage, the products must be allowed to warm up to this temperature.

NOT TO BE STORED at a temperature below 2°C . Not recommended to be stored in vehicles.

3 - CONIPUR 3100 PU / SUPPLIER CONICA

CONIPUR 3100 PU is a 2 comp line-marking paint solvent containing for use on indoor sport floors.

Application: follow supplier information.

Coverage : $400 \text{ à } 600 \text{ g/m}^2$ 1 m² = 20 m of 50 mm wide line

https://www.conica.com/en/sport/products-for-sports-flooring/line-paints/

4 - SUPERSPORT LINE PAINT / SUPPLIER BONA

SuperSport Line Paint is a 2 comp line-marking paint water-based for use on indoor sport floors with isocyanate hardener.

Application : follow supplier information.

Coverage : 6 - 10 m²/L

 $1 \text{ m}^2 = 20 \text{ m}$ of 50 mm wide line

https://www.bona.com/en/products/professional/coatings/paints/bonasupersport-paint-ml1-1l-ral9016/

■ 5 - 2K PUR INDOOR / SUPPLIER KIPP

 $2 \mbox{K PUR INDOOR}$ is a 2 comp line-marking paint solvent containing for use on indoor sport floors.

Application: follow supplier information.

Coverage : $200 - 250 \text{ g/m}^2$ 1 m 2 = 20 m of 50 mm wide line

https://kipp-markierungen.de/produkteshop-info/

